



6. ABRASIVES

Stones INDIA

The authentic INDIA oilstones are artificial stones made up of abrasives, whose elements undergo a chemical transformation in electric oven on temperatures of 2200° C to 2800° C. This produces a totally new material harder than any material that can be found in nature, except for diamond. This abrasive, marked Alundum, artificially obtained, has an unsurpassed purity and regularity. It is broken, grinded, and sorted by sieves depending on the grain dimension. Then it is given the wished form by adding an agglomerant. After that it is fired in an oven on a high temperature, and the INDIA oilstones are finished.

Square stones



Ref.	N°	Grain			Dim.	PRICE
		Coarse	Medium	Fine		
07213	150 11	CF 14			100 x 6 x 6	12.50
07214	150 11		MF 14		100 x 6 x 6	17.00
07215	150 11			FF 14	100 x 6 x 6	17.00
07216	150 12		MF 24		100 x 8 x 8	13.80
07217	150 13	CF 34			100 x 10 x 10	13.80
07218	150 13		MF 34		100 x 10 x 10	17.75
07219	150 13			FF 34	100 x 10 x 10	13.80
07220	150 14		MF 36		150 x 10 x 10	19.90
07221	150 15	CF 44			100 x 13 x 13	14.20
07222	150 15		MF 44		100 x 13 x 13	14.20
07223	150 15			FF 44	100 x 13 x 13	14.20
07224	150 16	CF 46			150 x 13 x 13	19.90
07225	150 16		MF 46		150 x 13 x 13	19.90
07226	150 16			FF 46	150 x 13 x 13	19.90
07228	150 17		MF 56		150 x 16 x 16	21.45
07229	150 17			FF 56	150 x 16 x 16	21.45
07230	150 18	CF 66			150 x 19 x 19	21.45
07231	150 18		MF 66		150 x 19 x 19	21.45
07232	150 18			FF 66	150 x 19 x 19	21.45
07234	150 19		MF 76		150 x 25 x 25	24.10
07235	150 19			FF76	150 x 25 x 25	24.10

Combination stones

One stone, two grains: coarse and Fine



Ref.	N°	Grain		Dim.	PRICE
		Coarse	Fine		
07207	150 05	IB 134		100 x 45 x 16	41.00
07208	150 06	IB 45		125 x 50 x 20	39.35
07209	150 07	IB 6		150 x 50 x 25	54.10
07210	150 08	IB 8		200 x 50 x 25	55.55

Conditions of sale: Discount of 15 %



Stones INDIA
Stone for penknives grinding

Ref.	N°	Medium grain	Dim.	PRICE
07212	150 10	IE 64	100 x 19 x 8	15.55



Ref.	N°	Grain			Dim.	PRICE
		coarse	Medium	Fine		
07194	150 00		MB 14		100 x 25 x 6	13.80
07195	150 00			FB 14	100 x 25 x 6	13.80
07196	150 01	CB 24			100 x 25 x 13	19.15
07197	150 01		MB24		100 x 25 x 13	19.15
07198	150 01			FB 24	100 x 25 x 13	19.15
07199	150 02		MB 35		125 x 50 x 16	36.50
07201	150 03	CB 6			150 x 50 x 25	43.90
07202	150 03		MB 6		150 x 50 x 25	43.90
07203	150 03			FB 6	150 x 50 x 25	61.00
07204	150 04	CB 8			200 x 50 x 25	51.80
07205	150 04		MB 8		200 x 50 x 25	51.80
07206	150 04			FB 8	200 x 50 x 25	51.80

Rectangular stones



Ref.	N°	Grain			Dim.	PRICE
		Coarse	Medium	Fine		
07236	150 20	CF 114			100 x 6	16.00
07237	150 20		MF 114		100 x 6	16.00
07238	150 20			FF 114	100 x 6	16.00
07239	150 21		MF 124		100 x 8	17.35
07240	150 22	CF 134			100 x 10	17.35
07241	150 22		MF 134		100 x 10	23.00
07242	150 22			FF 134	100 x 10	17.35
07244	150 23		MF 136		150 x 10	23.10
07245	150 23			FF 136	150 x 10	23.10
07246	150 24	CF 144			100 x 13	17.35
07247	150 24		MF 144		100 x 13	17.35
07248	150 24			FF 144	100 x 13	17.35
07250	150 25		MF 146		150 x 13	22.85
07251	150 25			FF 146	150 x 13	22.85
07253	150 26		MF 156		150 x 16	24.10
07254	150 26			FF 156	150 x 16	24.10
07256	150 27		MF 166		150 x 19	24.10
07257	150 27			FF 166	150 x 19	24.10
07258	150 28		MF 176		150 x 25	25.80

Triangular stones



Conditions of sale: Discount of 15 %



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Stones INDIA

Round stones



Ref.	N°	Grain			Dim.	PRICE
		Coarse	Medium	Fine		
07259	150 30	CF 214			100 x 6	19.90
07260	150 30		MF 214		100 x 6	19.90
07261	150 30			FF 214	100 x 6	19.90
07262	150 31		MF 224		100 x 8	21.45
07263	150 32	CF 234			100 x 10	21.45
07264	150 32		MF 234		100 x 10	21.45
07265	150 32			FF 234	100 x 10	21.45
07266	150 33	CF 244			100 x 13	21.45
07267	150 33		MF 244		100 x 13	21.45
07268	150 33			FF 244	100 x 13	21.45
07270	150 34		MF 246		150 x 13	26.60
07273	150 35		MF 256		150 x 16	28.00
07274	150 35			FF 256	150 x 16	28.00
07276	150 36		MF 266		150 x 19	28.00

Half-round stones



Ref.	N°	Grain			Dim.	PRICE
		Coarse	Medium	Fine		
07286	150 42		MF 334		100 x 10	17.45
07289	150 43		MF 344		100 x 13	17.70
07290	150 43			FF 344	100 x 13	17.70



Stones ARKANSAS

ARKANSAS stone is a natural oilstone, extracted from the Ozark Mountains, a mountain range in the United States of America going from Red River in Oklahoma to the confluence of Missouri and Mississippi. There is no other natural or artificial stone so suitable for the sharpening of particularly well sharpened and delicate cutting edges like those of the surgical tools, the engraver's, jeweller's, sculptor's tools, etc.

ARKANSAS stone's grain is finer than the grain of any other oilstone. Thanks to their hardness, the stones are not damaged by the tools. ARKANSAS stone, a first quality product, is always the most economical.

Ref.	Dimension	PRICE
07140	100 x 5	7.60
07120	100 x 6	9.20
07121	100 x 8	10.90
07122	100 x 10	16.25
07123	120 x 13	22.50
07124	120 x 16	47.30
07125	120 x 20	56.50

Ref.	Dimension	PRICE
07126	100 x 6	9.85
07127	100 x 8	13.80
07128	100 x 10	15.50
07129	120 x 13	25.80

Ref.	Dimension	PRICE
07130	100 x 6	14.50
07131	100 x 8	18.60
07132	100 x 10	22.30
07118	120 x 13	25.80

Ref.	Dimension	PRICE
07133	75 x 50 x 25	90.35
07134	150 x 50 x 20 → 25	170.00
07135	200 x 50 x 20 → 25	199.00

Ref.	Dimension	PRICE
07136	150 x 50	93.00
07137	200 x 50	88.00





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Sharpening files



Stones **DEGUSSIT®**

DEGUSSIT® quality is delivered in the following grains:

- 901 Fine
- 902 Medium
- 903 coarse

Ref.	N°	Dimension	PRICE
07031	901-41 100-0	100 x 25 x 10	196.90
07032	902-41 100-0	100 x 25 x 10	170.80
07033	903-44 100-0	100 x 25 x 10	146.80
07034	901-41 101-0	150 x 25 x 15	271.90
07035	902-41 101-0	150 x 25 x 15	271.90
07036	903-44 101-0	150 x 25 x 15	261.60
07037	901-41 102-0	200 x 50 x 12	621.10
07038	902-41 102-0	200 x 50 x 12	639.90

Ref.	N°	Dimension	PRICE
07039	902-41 105-0	100 x 30 x 7/2	274.80

Ref.	N°	Dimension	PRICE
07040	901-41 110-0	100 x 25 x 10	193.90
07041	902-41 110-0	100 x 25 x 10	173.40
07042	903-44 110-0	100 x 25 x 10	157.80
07043	901-41 111-0	120 x 50 x 10	417.50
07044	902-41 111-0	120 x 50 x 10	414.80
07046	901-41 112-0	200 x 50 x 12	639.90
07047	902-41 112-0	200 x 50 x 12	653.10

Ref.	N°	Dimension	PRICE
07048	901-41 200-0	100 x 4	90.50
07049	902-41 200-0	100 x 4	86.30
07050	901-41 201-0	100 x 6	100.80
07051	902-41 201-0	100 x 6	96.70
07052	903-44 201-0	100 x 6	96.70
07053	901-41 202-0	100 x 8	155.70
07054	902-41 202-0	100 x 8	137.60
07055	903-44 202-0	100 x 8	124.50
07056	901-41 203-0	100 x 10	177.90
07057	902-41 203-0	100 x 10	138.20
07058	903-44 203-0	100 x 10	130.10
07059	901-41 205-0	120 x 13	249.40
07060	902-41 205-0	120 x 13	228.90
07061	903-44 205-0	120 x 13	184.10

Conditions of sale: Net prices.



Stones DEGUSSIT® Sharpening files

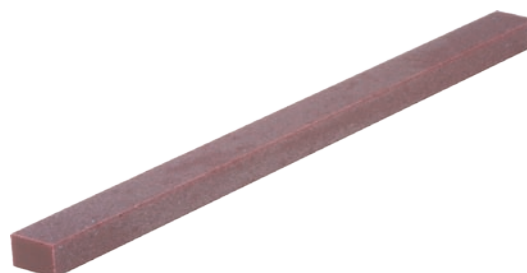
Ref.	N°	Dimension	PRICE
07062	901-41 210-0	100 x 4	116.70
07063	902-41 210-0	100 x 4	102.00



Ref.	N°	Dimension	PRICE
07064	901-41 211-0	100 x 6	123.50
07065	902-41 211-0	100 x 6	105.90
07066	903-44 211-0	100 x 6	96.30
07067	901-41 212-0	100 x 8	136.70
07068	902-41 212-0	100 x 8	136.30
07069	903-44 212-0	100 x 8	118.30
07070	901-41 213-0	100 x 10	155.70
07071	902-41 213-0	100 x 10	153.50
07072	903-44 213-0	100 x 10	136.70
07073	901-41 214-0	120 x 13	198.30
07074	902-41 214-0	120 x 13	179.00
07075	903-44 214-0	120 x 13	179.00



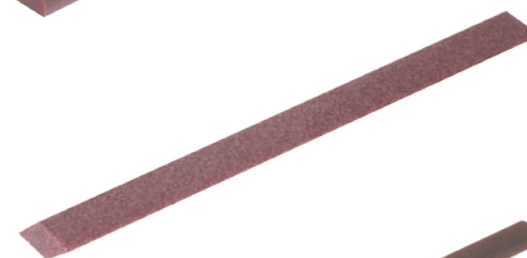
Ref.	N°	Dimension	PRICE
07076	901-41 220-0	100 x 6 x 3	82.00
07077	902-41 220-0	100 x 6 x 3	84.00
07078	901-41 221-0	100 x 8 x 6	124.20
07079	902-41 221-0	100 x 8 x 6	105.90
07080	903-44 221-0	100 x 8 x 6	105.90



Ref.	N°	Dimension	PRICE
07081	902-41 231-0	100 x 10	132.90
07082	903-44 231-0	100 x 10	110.90



Ref.	N°	Dimension	PRICE
07083	903-44 240-0	100 x 13 x 5	143.10



Ref.	N°	Dimension	PRICE
07084	901-41 255-0	100 x 5 x 2	96.30
07085	903-44 255-0	100 x 5 x 2	96.30



Conditions of sale: Net prices.



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Stones DEGUSSIT®

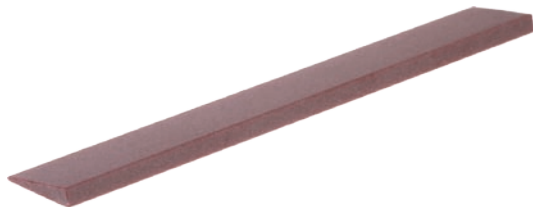
Sharpening files



Ref.	N°	Dimension	PRICE
07086	901-41 261-0	100 x 5	65.00



Ref.	N°	Dimension	PRICE
07087	901-41 270-0	100 x 4	108.40
07088	902-41 270-0	100 x 4	99.40
07089	901-41 271-0	100 x 6	119.40
07090	902-41 271-0	100 x 6	108.80
07091	903-44 271-0	100 x 6	108.80
07092	901-41 272-0	100 x 8	133.90
07093	902-41 272-0	100 x 8	129.70
07094	903-44 272-0	100 x 8	129.70
07095	901-41 273-0	100 x 10	149.00
07096	902-41 273-0	100 x 10	141.20
07097	903-44 273-0	100 x 10	130.50



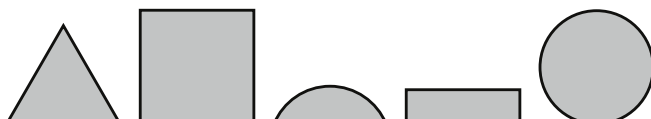
Ref.	N°	Dimension	PRICE
07098	901-41 291-0	100 x 15 x 3 /0.5	205.40
07099	902-41 291-0	100 x 15 x 3 /0.5	205.40



Set of DEGUSSIT® Stones

Sharpening files

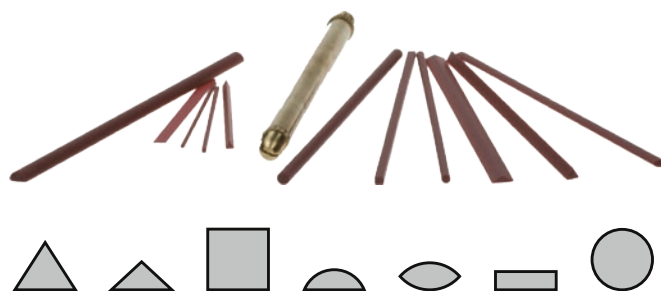
Ref.	N°	Contents	Quality	PRICE
07100	900-00 700-0	902-41 203-0 902-41 213-0 901-41 221-0 903-44 231-0 902-41 271-0	901 Fine	442.30





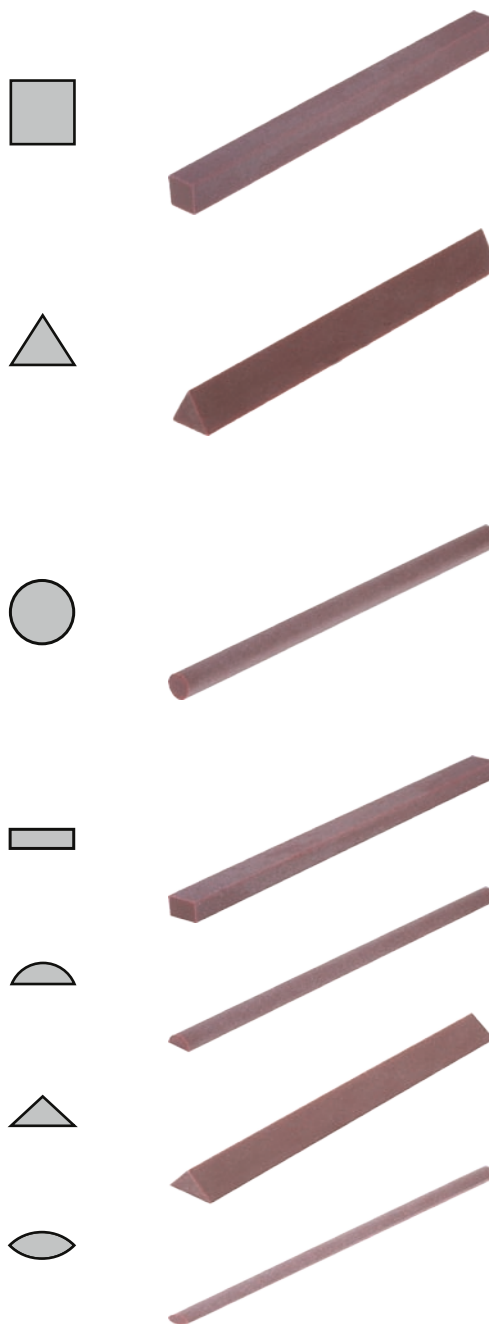
Set of DEGUSSIT® Stones Sharpening files

Ref.	N°	Contents	Quality	PRICE
07112	900-41 420-0	1 Fine of every shape, 1 chuck and 2 sockets	901 Fine	249.40



Sharpening stones and files DEGUSSIT®

Ref.	N°	Dimension	PRICE
07101	901-41 400-0	50 x 1	10.40
07102	901-41 403-0	100 x 2	26.80
07103	901-41 402-0	50 x 2	13.50
07104	901-41 413-0	100 x 3	42.10
07105	901-41 401-0	50 x 1	11.20
07106	901-41 404-0	100 x 2	26.80
07107	901-41 405-0	100 x 3	26.80
07108	901-41 406-0	50 x 3 x 0,3	13.50
07109	901-41 407-0	100 x 4	42.10
07110	901-41 409-0	100 x 5 x 1,5	44.80
07111	901-41 411-0	100 x 4 x 1,5	42.10





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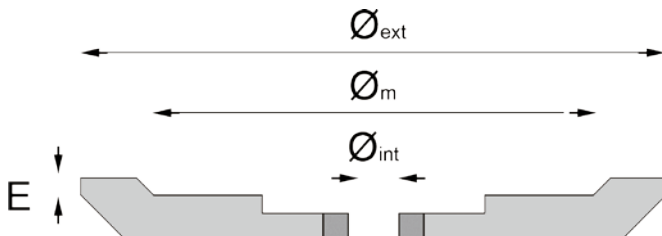
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Pivoting grinding-wheel DEGUSSIT®

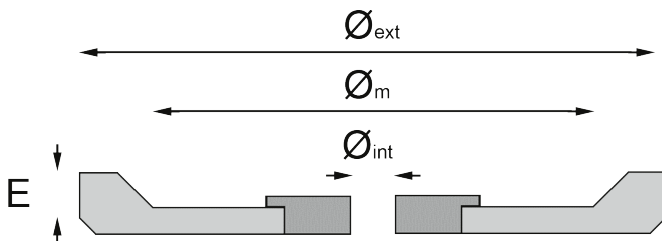


These grinding-wheels are very suitable for the pre-burnishing of the hard pivots in the horology industry and the tools 'manufacturing. Good results are also obtained in the finishing-burnishing. The roughness of the pivoting grinding-wheel is decisive for the obtained surface-finish, for the pivots and for the removed quantity of material. The roughness can be slightly changed by means of a straightening with diamond grinding-wheel with different grains. An increasing roughness of the pivoting grinding-wheel implies an increasing roughness of the pivot after the pivoting, as well as a shorter correction time.

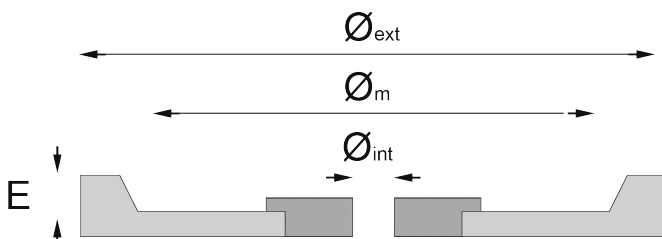
The sharpening of the grinding-wheel must be done on the runner, so that the grinding-wheel will continue to turn perfectly round.



Ref.	Article n°	ext Ø	m Ø	int Ø	E	PRICE
07155	931-41 906-1	62	42	10	3	594.20
07156	931-41 906-2	62	42	10	4	*



Ref.	Article n°	ext Ø	m Ø	int Ø	E	PRICE
07161	931-41 940-3	70	60	12	6	*



Ref.	Article n°	ext Ø	m Ø	int Ø	E	PRICE
07163	931-41 970-4	70	60	10	8	*
07164	931-41 970-5	70	60	10	10	*
07165	931-41 970-6	70	60	10	12	*
07166	931-41 980-4	80	60	10	8	*

Conditions of sale: Net prices.

170 Abrasives

* Price upon request

August 2018



Finishing grinding-wheels DEGUSSIT®

These grinding-wheels are particularly suitable for the finish of hard materials. They are available in Fine and Medium grain. Recommended periphery speeds are the following:

- 1-5 m/s for the Fine grain(911)
- 3-15 m/s for the Medium grain (912)

The watering liquid used for the cooling and the cleaning is the petroleum, the cutting oil or some types of emulsions. The straightening is done on the grinding-wheels set on runners with diamond grinding-wheels, with diamond powder straighteners or with DEBORIT sharpeners.

The grain, to be chosen from 50 to 500, depends on the more or less coarse desired surface. The monograin diamond straighteners are not suitable. The clean maintaining of the grinding-wheel is made easier by the application of a felt-pad soaked into petroleum. If not contrarily mentioned, the finish grinding-wheels are delivered with metallic sockets. The grinding-wheels can also be delivered with angle.



Ref.	N°	Ø _{external}	Grain	Thickness	Ø _{reaming with socket}	Ø _{reaming without socket}	PRICE
07144	912-44 286-0	60	Medium	6	16	22	*
07145	912-44 373-0	75	Medium	3	20	30	*
07146	911-41 374-0	75	Fine	4	20	30	*
07147	911-41 376-0	75	Fine	6	20	30	*
07148	912-44 376-0	75	Medium	6	20	30	*
07149	911-41 378-0	75	Fine	8	20	30	*
07153	911-41 490-0	100	Fine	10	32	42	*

Conditions of sale: Net prices.

* Price upon request



Polishing stick

For bottom plate, case, dial and back cover manufacturing in gold, silver, steel or brass.

Ref.	DESIGNATION	Ø	LENGTH	COLOUR	HARDNESS	PRICE
17720	Box of 100 Polishing sticks	1.5	15	Black	Medium	85.00
17721		2.0	20	Black	Medium	85.00
17722		3.0	23	Black	Medium	140.00
17723		4.0	26	Black	Medium	85.00
17724		5.0	28	Black	Medium	140.00
17730	Chuck	1.5				17.00
17731		2.0				16.35
17732		3.0				17.40
17733		4.0				21.00
17734		5.0				12.85

Conditions of sale: 10% from 10 boxes or 10 chucks, 15% from 20 boxes or 20 chucks.



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Lapping Paste and Powder

SUPER DIAMOND

ULTRA RAPID

TETRABOR (borcarbide) is, after the diamond, the harder material used in the technical domain.

Because TETRABOR's output approaches that of the diamond, it implies an important saving.

Firstly, TETRABOR is used for the hard metal and the very hard hardened steel. Then the TETRABOR in grains is mixed with oil and finally neutral lanoline, stearin or paraffin is added.



Super Diamond (Silicon Carbide) 75 ml.

Paste tube 100 g		
Ref.	Grain	PRICE
00696	F100 Super Diamond (Silicon Carbide)	72.00
00700	F220 Super Diamond (Silicon Carbide)	72.00
00703	F320 Super Diamond (Silicon Carbide)	72.00
00705	F400 Super Diamond (Silicon Carbide)	96.00
00707	F600 Super Diamond (Silicon Carbide)	96.00
00708	F800 Super Diamond (Silicon Carbide)	111.00
00710	F1200 Super Diamond (Silicon Carbide)	111.00



Powder box 1 kg					
Ref.	Grain	Price	Ref.	Grain	PRICE
00712	F10	416.00	00720	F400	506.00
00713	F60	421.00	00721	F500	519.00
00714	F80	415.00	00722	F600	535.00
00715	F220	428.00	00723	F800	543.00
00716	F240	440.00	00724	F1000	463.00
00717	F280	437.00	00725	F1200	759.00
00718	F320	447.00	00726	F1500	492.00
00719	F360	461.00	00727	F3000	644.00



ASCO Diamond lapping Paste

Pastes ASCO are made with first quality diamonds in a concentration of 100 for 5 ml.

Ref.	Grain size (micron)	Application	Ref.	PRICE
01007	0 - 1	Superpolishing	White	84.50
01008	0 - 2	Extra Fine polishing	Blue	84.50
01009	2 - 6	Fine polishing	Green	84.50
01010	4 - 8	Rapid polishing	Yellow	84.50
01011	6 - 12	Pre-polishing	Red	84.50
01012	15 - 30	Rapid pre-polishing	Light brown	90.60
01013	20 - 40	Trimming	Dark brown	90.60
01014	35 - 45	Rapid trimming	Purple	90.60

Conditions of sale: Discount 5 % per order of 5 kg of assorted powder.
10 % per order of 15 kg of assorted powder.



Buff









1600 SIANOR B

Special articles for horology

These buffs are entirely covered with abrasive paper, available in the following grains:

150, 180, 240, 500, 1200, 2000.

Indicated references are available from stock. The other shapes listed in the table are delivered on demand.

Shape								
Shape	1598	1599	1602	1603	1604	1605	1606	1607
Dimension	8 x 4	20 x 6	6 x 6 x 6	8 x 8 x 8	10 x 10 x 10	∅ 5	∅ 10	9 x 4

Réf.	Grain n°	Dimension	PRICE
00737	2000 - 4/0 - 6/0 - 8/0	20 x 6	6.35
00739	1200 - 2/0 - 3/0	20 x 6	6.35
00740	500 - 0 - 1F	20 x 6	6.35
00741	240 - 1 - 1/C	20 x 6	6.35
00752	180-1G	20 x 6	6.35
00742	150 - 2	20 x 6	6.35

SHAPE 1599



Réf.	Grain n°	Dimension	PRICE
00757	2000 - 4/0 - 6/0 - 8/0	6 x 6 x 6	6.35
00747	1200 - 2/0 - 3/0	6 x 6 x 6	6.35
00649	500 - 0 - 1F	6 x 6 x 6	6.35
00749	240 - 1	6 x 6 x 6	6.35
00751	180-1G	6 x 6 x 6	6.35
00750	150 - 2	6 x 6 x 6	6.35

SHAPE 1602



Conditions of sale: Prices per piece. Discount of 10 % per order of 100 pieces.

Soft calfskin buff for the fitting or the polishing of small parts.

Ref.	Length	Width	PRICE
00733	210	12	9.25
00734	210	6	10.30

Conditions of sale: Net prices.

June 2024

Buffs WHITE SKIN



Abrasives 173



Schurch Asco SA



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Cloth Roll

2915 SIAROL

25 MM X 50 M, ECONOMICAL

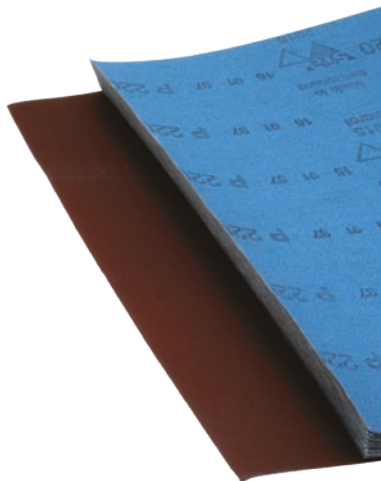


Ref.	Grain n°	Conditioning	PRICE / Pce.
00760	No 40	1 pce	58.55
00761	No 60	1 pce	53.45
00762	No 80	1 pce	51.00
00763	No 100	1 pce	51.00
00764	No 120	1 pce	51.00
00765	No 150	1 pce	51.00
00766	No 180	1 pce	51.00
00767	No 220	1 pce	51.00
00768	No 240	1 pce	51.00
00769	No 280	1 pce	51.00
00770	No 320	1 pce	51.00
00771	No 400	1 pce	51.00

Cloth Sheet

2915 SIAROL

230 X 280 MM



Ref.	Grain n°	Conditioning	PRICE / Pce.
00773	No 40	25 pces	3.10
00774	No 60	25 pces	2.55
00775	No 80	25 pces	2.30
00776	No 100	25 pces	2.30
00777	No 120	25 pces	2.30
00778	No 150	25 pces	2.30
00779	No 180	25 pces	2.30
00780	No 220	25 pces	2.30
00781	No 240	25 pces	2.30
00782	No 280	25 pces	2.30
00783	No 320	25 pces	2.30
00784	No 400	25 pces	2.30

Conditions of sale: Net prices.

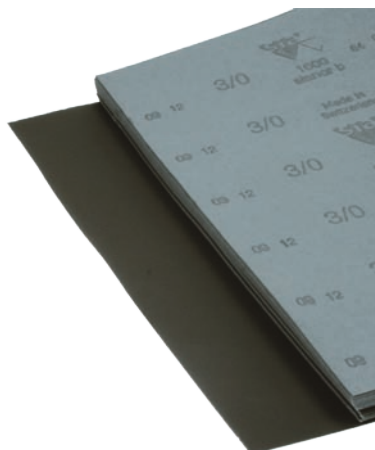
Paper Sheet

1713 SIAWAT

230 X 280 MM

1600 SIANOR B

230 X 280 MM



Ref.	Grain n°	Conditioning 1713 SIAWAT	PRICE / Pce.
00788	No 240	50 pces	1.20
00789	No 500	50 pces	1.20
00790	No 1200	50 pces	1.20
00791	No 2000	50 pces	2.10

Ref.	Grain n°	Conditioning 1600 SIANOR B	PRICE / Pce.
00792	No 150	100 pces	0.85
00793	No 100 / No 3	100 pces	0.85

Conditions of sale: Net prices for 100 pieces.



Polyester self-adhesive Sheet soaked into oriented aluminium oxide, for the finish and superfinish of all metals.

Ref.	Grain	Colour	Pack	PRICE / Pce.
15191	60 µ / 240	silver	50 pces	6.30

Conditions of sale: Net prices.

Polyester self-adhesive Sheet soaked into oriented aluminium oxide, for the finish and superfinish of all metals.

Ref.	Grain	Colour	Pack	PRICE / Pce.
15250	1 µ / 6000	light pink	50 pces	7.25
15251	3 µ / 3000	light yellow	50 pces	7.25
15252	9 µ / 2000	light blue	50 pces	7.25
15253	12 µ / 1500	pink	50 pces	7.25
15255	20 µ / 800	creamy white	50 pces	7.25
15256	30 µ / 500	purple	50 pces	7.25
15257	40 µ / 360	white	50 pces	7.25

Conditions of sale: Net prices.

Polyester self-adhesive Sheet soaked into oriented aluminium oxide, for the preparation to polishing, for the Fine pumicing and the finish of all metals.

Ref.	Grain	Reference	Pack	PRICE / PCE.
15202	100 µ / 150	5902	50 pces	9.55
15203	80 µ / 180	5902	50 pces	9.55
15205	60 µ / 240	5962	25 pces	9.55
15206	50 µ / 280	5962	25 pces	9.55
15207	30 µ / 500	5962	25 pces	9.55
15204	40 µ / 360	5962	25 pces	9.55
15208	20 µ / 800	5902	50 pces	9.55
15209	15 µ / 1200	5962	25 pces	9.55
15210	9 µ / 2000	5962	50 pces	9.55

Conditions of sale: Net prices.

December 2023

Self-adhesive Sheet SIMTEC 5910 ILF, 230 x 280



Self-adhesive Sheet SIMTEC 5930 MICROTEC, 230 x 280



Self-adhesive Sheet SIMTEC AND MICROTEC

5902 230 X 280 SIMTEC

5962 230 X 280 MICROTEC

