



## 6. ABRASIVES

### Stones INDIA

The authentic INDIA oilstones are artificial stones made up of abrasives, whose elements undergo a chemical transformation in electric oven on temperatures of 2200° C to 2800° C. This produces a totally new material harder than any material that can be found in nature, except for diamond. This abrasive, marked Alundum, artificially obtained, has an unsurpassed purity and regularity. It is broken, grinded, and sorted by sieves depending on the grain dimension. Then it is given the wished form by adding an agglomerant. After that it is fired in an oven on a high temperature, and the INDIA oilstones are finished.

Square stones



| Ref.  | N°     | Grain  |        |       | Dim.          | PRICE |
|-------|--------|--------|--------|-------|---------------|-------|
|       |        | Coarse | Medium | Fine  |               |       |
| 07213 | 150 11 | CF 14  |        |       | 100 x 6 x 6   | 12.50 |
| 07214 | 150 11 |        | MF 14  |       | 100 x 6 x 6   | 17.00 |
| 07215 | 150 11 |        |        | FF 14 | 100 x 6 x 6   | 17.00 |
| 07216 | 150 12 |        | MF 24  |       | 100 x 8 x 8   | 13.80 |
| 07217 | 150 13 | CF 34  |        |       | 100 x 10 x 10 | 13.80 |
| 07218 | 150 13 |        | MF 34  |       | 100 x 10 x 10 | 17.75 |
| 07219 | 150 13 |        |        | FF 34 | 100 x 10 x 10 | 13.80 |
| 07220 | 150 14 |        | MF 36  |       | 150 x 10 x 10 | 19.90 |
| 07221 | 150 15 | CF 44  |        |       | 100 x 13 x 13 | 14.20 |
| 07222 | 150 15 |        | MF 44  |       | 100 x 13 x 13 | 14.20 |
| 07223 | 150 15 |        |        | FF 44 | 100 x 13 x 13 | 14.20 |
| 07224 | 150 16 | CF 46  |        |       | 150 x 13 x 13 | 19.90 |
| 07225 | 150 16 |        | MF 46  |       | 150 x 13 x 13 | 19.90 |
| 07226 | 150 16 |        |        | FF 46 | 150 x 13 x 13 | 19.90 |
| 07228 | 150 17 |        | MF 56  |       | 150 x 16 x 16 | 21.45 |
| 07229 | 150 17 |        |        | FF 56 | 150 x 16 x 16 | 21.45 |
| 07230 | 150 18 | CF 66  |        |       | 150 x 19 x 19 | 21.45 |
| 07231 | 150 18 |        | MF 66  |       | 150 x 19 x 19 | 21.45 |
| 07232 | 150 18 |        |        | FF 66 | 150 x 19 x 19 | 21.45 |
| 07234 | 150 19 |        | MF 76  |       | 150 x 25 x 25 | 24.10 |
| 07235 | 150 19 |        |        | FF76  | 150 x 25 x 25 | 24.10 |

### Combination stones

One stone, two grains: coarse and Fine



| Ref.  | N°     | Grain  |      | Dim.          | PRICE |
|-------|--------|--------|------|---------------|-------|
|       |        | Coarse | Fine |               |       |
| 07207 | 150 05 | IB 134 |      | 100 x 45 x 16 | 41.00 |
| 07208 | 150 06 | IB 45  |      | 125 x 50 x 20 | 39.35 |
| 07209 | 150 07 | IB 6   |      | 150 x 50 x 25 | 54.10 |
| 07210 | 150 08 | IB 8   |      | 200 x 50 x 25 | 55.55 |

Conditions of sale: Discount of 15 %



## Stones INDIA Stone for penknives grinding

| Ref.  | N°     | Medium grain | Dim.         | PRICE |
|-------|--------|--------------|--------------|-------|
| 07212 | 150 10 | IE 64        | 100 x 19 x 8 | 15.55 |



| Ref.  | N°     | Grain  |        |       | Dim.          | PRICE |
|-------|--------|--------|--------|-------|---------------|-------|
|       |        | coarse | Medium | Fine  |               |       |
| 07194 | 150 00 |        | MB 14  |       | 100 x 25 x 6  | 13.80 |
| 07195 | 150 00 |        |        | FB 14 | 100 x 25 x 6  | 13.80 |
| 07196 | 150 01 | CB 24  |        |       | 100 x 25 x 13 | 19.15 |
| 07197 | 150 01 |        | MB24   |       | 100 x 25 x 13 | 19.15 |
| 07198 | 150 01 |        |        | FB 24 | 100 x 25 x 13 | 19.15 |
| 07199 | 150 02 |        | MB 35  |       | 125 x 50 x 16 | 36.50 |
| 07201 | 150 03 | CB 6   |        |       | 150 x 50 x 25 | 43.90 |
| 07202 | 150 03 |        | MB 6   |       | 150 x 50 x 25 | 43.90 |
| 07203 | 150 03 |        |        | FB 6  | 150 x 50 x 25 | 61.00 |
| 07204 | 150 04 | CB 8   |        |       | 200 x 50 x 25 | 51.80 |
| 07205 | 150 04 |        | MB 8   |       | 200 x 50 x 25 | 51.80 |
| 07206 | 150 04 |        |        | FB 8  | 200 x 50 x 25 | 51.80 |

## Rectangular stones



| Ref.  | N°     | Grain  |        |        | Dim.     | PRICE |
|-------|--------|--------|--------|--------|----------|-------|
|       |        | Coarse | Medium | Fine   |          |       |
| 07236 | 150 20 | CF 114 |        |        | 100 x 6  | 16.00 |
| 07237 | 150 20 |        | MF 114 |        | 100 x 6  | 16.00 |
| 07238 | 150 20 |        |        | FF 114 | 100 x 6  | 16.00 |
| 07239 | 150 21 |        | MF 124 |        | 100 x 8  | 17.35 |
| 07240 | 150 22 | CF 134 |        |        | 100 x 10 | 17.35 |
| 07241 | 150 22 |        | MF 134 |        | 100 x 10 | 23.00 |
| 07242 | 150 22 |        |        | FF 134 | 100 x 10 | 17.35 |
| 07244 | 150 23 |        | MF 136 |        | 150 x 10 | 23.10 |
| 07245 | 150 23 |        |        | FF 136 | 150 x 10 | 23.10 |
| 07246 | 150 24 | CF 144 |        |        | 100 x 13 | 17.35 |
| 07247 | 150 24 |        | MF 144 |        | 100 x 13 | 17.35 |
| 07248 | 150 24 |        |        | FF 144 | 100 x 13 | 17.35 |
| 07250 | 150 25 |        | MF 146 |        | 150 x 13 | 22.85 |
| 07251 | 150 25 |        |        | FF 146 | 150 x 13 | 22.85 |
| 07253 | 150 26 |        | MF 156 |        | 150 x 16 | 24.10 |
| 07254 | 150 26 |        |        | FF 156 | 150 x 16 | 24.10 |
| 07256 | 150 27 |        | MF 166 |        | 150 x 19 | 24.10 |
| 07257 | 150 27 |        |        | FF 166 | 150 x 19 | 24.10 |
| 07258 | 150 28 |        | MF 176 |        | 150 x 25 | 25.80 |

## Triangular stones



Conditions of sale: Discount of 15 %



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## Stones INDIA

### Round stones



| Ref.  | N°     | Grain  |        |        | Dim.     | PRICE |
|-------|--------|--------|--------|--------|----------|-------|
|       |        | Coarse | Medium | Fine   |          |       |
| 07259 | 150 30 | CF 214 |        |        | 100 x 6  | 19.90 |
| 07260 | 150 30 |        | MF 214 |        | 100 x 6  | 19.90 |
| 07261 | 150 30 |        |        | FF 214 | 100 x 6  | 19.90 |
| 07262 | 150 31 |        | MF 224 |        | 100 x 8  | 21.45 |
| 07263 | 150 32 | CF 234 |        |        | 100 x 10 | 21.45 |
| 07264 | 150 32 |        | MF 234 |        | 100 x 10 | 21.45 |
| 07265 | 150 32 |        |        | FF 234 | 100 x 10 | 21.45 |
| 07266 | 150 33 | CF 244 |        |        | 100 x 13 | 21.45 |
| 07267 | 150 33 |        | MF 244 |        | 100 x 13 | 21.45 |
| 07268 | 150 33 |        |        | FF 244 | 100 x 13 | 21.45 |
| 07270 | 150 34 |        | MF 246 |        | 150 x 13 | 26.60 |
| 07273 | 150 35 |        | MF 256 |        | 150 x 16 | 28.00 |
| 07274 | 150 35 |        |        | FF 256 | 150 x 16 | 28.00 |
| 07276 | 150 36 |        | MF 266 |        | 150 x 19 | 28.00 |

### Half-round stones



| Ref.  | N°     | Grain  |        |        | Dim.     | PRICE |
|-------|--------|--------|--------|--------|----------|-------|
|       |        | Coarse | Medium | Fine   |          |       |
| 07286 | 150 42 |        | MF 334 |        | 100 x 10 | 17.45 |
| 07289 | 150 43 |        | MF 344 |        | 100 x 13 | 17.70 |
| 07290 | 150 43 |        |        | FF 344 | 100 x 13 | 17.70 |



## Stones ARKANSAS

ARKANSAS stone is a natural oilstone, extracted from the Ozark Mountains, a mountain range in the United States of America going from Red River in Oklahoma to the confluence of Missouri and Mississippi. There is no other natural or artificial stone so suitable for the sharpening of particularly well sharpened and delicate cutting edges like those of the surgical tools, the engraver's, jeweller's, sculptor's tools, etc.

ARKANSAS stone's grain is finer than the grain of any other oilstone. Thanks to their hardness, the stones are not damaged by the tools. ARKANSAS stone, a first quality product, is always the most economical.

| Ref.  | Dimension | PRICE |
|-------|-----------|-------|
| 07140 | 100 x 5   | 7.60  |
| 07120 | 100 x 6   | 9.20  |
| 07121 | 100 x 8   | 10.90 |
| 07122 | 100 x 10  | 16.25 |
| 07123 | 120 x 13  | 22.50 |
| 07124 | 120 x 16  | 47.30 |
| 07125 | 120 x 20  | 56.50 |

| Ref.  | Dimension | PRICE |
|-------|-----------|-------|
| 07126 | 100 x 6   | 9.85  |
| 07127 | 100 x 8   | 13.80 |
| 07128 | 100 x 10  | 15.50 |
| 07129 | 120 x 13  | 25.80 |

| Ref.  | Dimension | PRICE |
|-------|-----------|-------|
| 07130 | 100 x 6   | 14.50 |
| 07131 | 100 x 8   | 18.60 |
| 07132 | 100 x 10  | 22.30 |
| 07118 | 120 x 13  | 25.80 |

| Ref.  | Dimension          | PRICE  |
|-------|--------------------|--------|
| 07133 | 75 x 50 x 25       | 90.35  |
| 07134 | 150 x 50 x 20 → 25 | 170.00 |
| 07135 | 200 x 50 x 20 → 25 | 199.00 |

| Ref.  | Dimension | PRICE |
|-------|-----------|-------|
| 07136 | 150 x 50  | 93.00 |
| 07137 | 200 x 50  | 88.00 |



Conditions of sale: Discount of 10 % per order of 10 identical pieces.

March 2023

Abrasives 165



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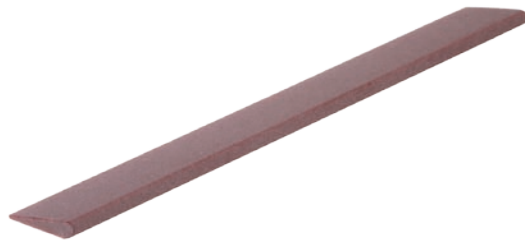
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## Sharpening files



## Stones **DEGUSSIT**®

DEGUSSIT® quality is delivered in the following grains:

- 901 Fine
- 902 Medium
- 903 coarse

| Ref.  | N°           | Dimension     | PRICE  |
|-------|--------------|---------------|--------|
| 07031 | 901-41 100-0 | 100 x 25 x 10 | 196.90 |
| 07032 | 902-41 100-0 | 100 x 25 x 10 | 170.80 |
| 07033 | 903-44 100-0 | 100 x 25 x 10 | 146.80 |
| 07034 | 901-41 101-0 | 150 x 25 x 15 | 271.90 |
| 07035 | 902-41 101-0 | 150 x 25 x 15 | 271.90 |
| 07036 | 903-44 101-0 | 150 x 25 x 15 | 261.60 |
| 07037 | 901-41 102-0 | 200 x 50 x 12 | 621.10 |
| 07038 | 902-41 102-0 | 200 x 50 x 12 | 639.90 |

| Ref.  | N°           | Dimension      | PRICE  |
|-------|--------------|----------------|--------|
| 07039 | 902-41 105-0 | 100 x 30 x 7/2 | 274.80 |

| Ref.  | N°           | Dimension     | PRICE  |
|-------|--------------|---------------|--------|
| 07040 | 901-41 110-0 | 100 x 25 x 10 | 193.90 |
| 07041 | 902-41 110-0 | 100 x 25 x 10 | 173.40 |
| 07042 | 903-44 110-0 | 100 x 25 x 10 | 157.80 |
| 07043 | 901-41 111-0 | 120 x 50 x 10 | 417.50 |
| 07044 | 902-41 111-0 | 120 x 50 x 10 | 414.80 |
| 07046 | 901-41 112-0 | 200 x 50 x 12 | 639.90 |
| 07047 | 902-41 112-0 | 200 x 50 x 12 | 653.10 |

| Ref.  | N°           | Dimension | PRICE  |
|-------|--------------|-----------|--------|
| 07048 | 901-41 200-0 | 100 x 4   | 90.50  |
| 07049 | 902-41 200-0 | 100 x 4   | 86.30  |
| 07050 | 901-41 201-0 | 100 x 6   | 100.80 |
| 07051 | 902-41 201-0 | 100 x 6   | 96.70  |
| 07052 | 903-44 201-0 | 100 x 6   | 96.70  |
| 07053 | 901-41 202-0 | 100 x 8   | 155.70 |
| 07054 | 902-41 202-0 | 100 x 8   | 137.60 |
| 07055 | 903-44 202-0 | 100 x 8   | 124.50 |
| 07056 | 901-41 203-0 | 100 x 10  | 177.90 |
| 07057 | 902-41 203-0 | 100 x 10  | 138.20 |
| 07058 | 903-44 203-0 | 100 x 10  | 130.10 |
| 07059 | 901-41 205-0 | 120 x 13  | 249.40 |
| 07060 | 902-41 205-0 | 120 x 13  | 228.90 |
| 07061 | 903-44 205-0 | 120 x 13  | 184.10 |

Conditions of sale: Net prices.



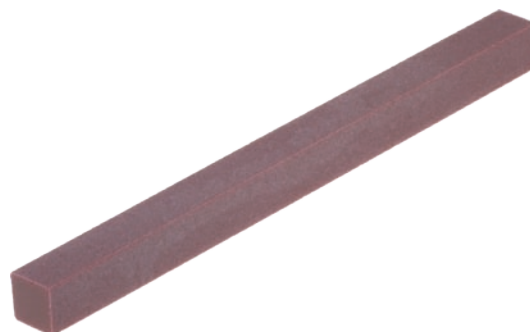
## Stones DEGUSSIT®

### Sharpening files

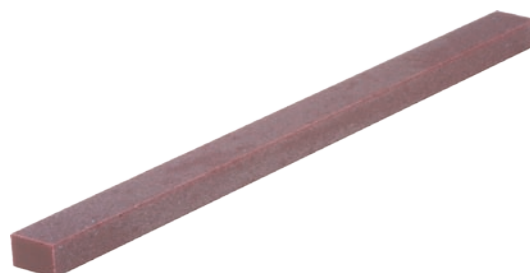
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|-------|--------------|-----------|--------|
| 07062 | 901-41 210-0 | 100 x 4   | 116.70 |
| 07063 | 902-41 210-0 | 100 x 4   | 102.00 |



| Ref.  | N°           | Dimension | PRICE  |
|-------|--------------|-----------|--------|
| 07064 | 901-41 211-0 | 100 x 6   | 123.50 |
| 07065 | 902-41 211-0 | 100 x 6   | 105.90 |
| 07066 | 903-44 211-0 | 100 x 6   | 96.30  |
| 07067 | 901-41 212-0 | 100 x 8   | 136.70 |
| 07068 | 902-41 212-0 | 100 x 8   | 136.30 |
| 07069 | 903-44 212-0 | 100 x 8   | 118.30 |
| 07070 | 901-41 213-0 | 100 x 10  | 155.70 |
| 07071 | 902-41 213-0 | 100 x 10  | 153.50 |
| 07072 | 903-44 213-0 | 100 x 10  | 136.70 |
| 07073 | 901-41 214-0 | 120 x 13  | 198.30 |
| 07074 | 902-41 214-0 | 120 x 13  | 179.00 |
| 07075 | 903-44 214-0 | 120 x 13  | 179.00 |



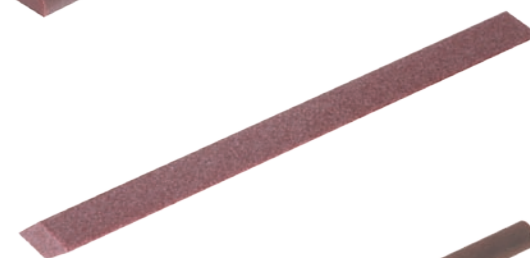
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|-------|--------------|-------------|--------|
| 07076 | 901-41 220-0 | 100 x 6 x 3 | 82.00  |
| 07077 | 902-41 220-0 | 100 x 6 x 3 | 84.00  |
| 07078 | 901-41 221-0 | 100 x 8 x 6 | 124.20 |
| 07079 | 902-41 221-0 | 100 x 8 x 6 | 105.90 |
| 07080 | 903-44 221-0 | 100 x 8 x 6 | 105.90 |



| Ref.  | N°           | Dimension | PRICE  |
|-------|--------------|-----------|--------|
| 07081 | 902-41 231-0 | 100 x 10  | 132.90 |
| 07082 | 903-44 231-0 | 100 x 10  | 110.90 |



| Ref.  | N°           | Dimension    | PRICE  |
|-------|--------------|--------------|--------|
| 07083 | 903-44 240-0 | 100 x 13 x 5 | 143.10 |



| Ref.  | N°           | Dimension   | PRICE |
|-------|--------------|-------------|-------|
| 07084 | 901-41 255-0 | 100 x 5 x 2 | 96.30 |
| 07085 | 903-44 255-0 | 100 x 5 x 2 | 96.30 |



Conditions of sale: Net prices.



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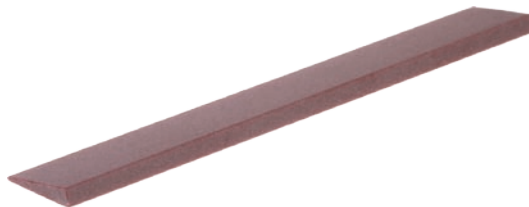
## Stones DEGUSSIT® Sharpening files



| Ref.  | N°           | Dimension | PRICE |
|-------|--------------|-----------|-------|
| 07086 | 901-41 261-0 | 100 x 5   | 65.00 |



| Ref.  | N°           | Dimension | PRICE  |
|-------|--------------|-----------|--------|
| 07087 | 901-41 270-0 | 100 x 4   | 108.40 |
| 07088 | 902-41 270-0 | 100 x 4   | 99.40  |
| 07089 | 901-41 271-0 | 100 x 6   | 119.40 |
| 07090 | 902-41 271-0 | 100 x 6   | 108.80 |
| 07091 | 903-44 271-0 | 100 x 6   | 108.80 |
| 07092 | 901-41 272-0 | 100 x 8   | 133.90 |
| 07093 | 902-41 272-0 | 100 x 8   | 129.70 |
| 07094 | 903-44 272-0 | 100 x 8   | 129.70 |
| 07095 | 901-41 273-0 | 100 x 10  | 149.00 |
| 07096 | 902-41 273-0 | 100 x 10  | 141.20 |
| 07097 | 903-44 273-0 | 100 x 10  | 130.50 |

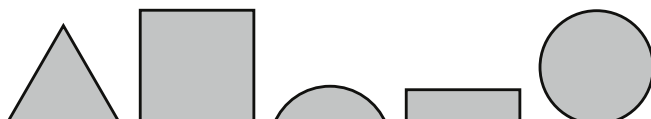


| Ref.  | N°           | Dimension         | PRICE  |
|-------|--------------|-------------------|--------|
| 07098 | 901-41 291-0 | 100 x 15 x 3 /0.5 | 205.40 |
| 07099 | 902-41 291-0 | 100 x 15 x 3 /0.5 | 205.40 |



## Set of DEGUSSIT® Stones Sharpening files

| Ref.  | N°           | Contents   | Quality  | PRICE  |
|-------|--------------|--|----------|--------|
| 07100 | 900-00 700-0 | 902-41 203-0<br>902-41 213-0<br>901-41 221-0<br>903-44 231-0<br>902-41 271-0 | 901 Fine | 442.30 |



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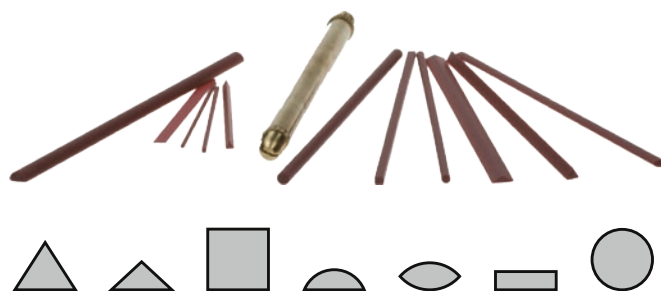
Conditions of sale: Net prices.

April 2019



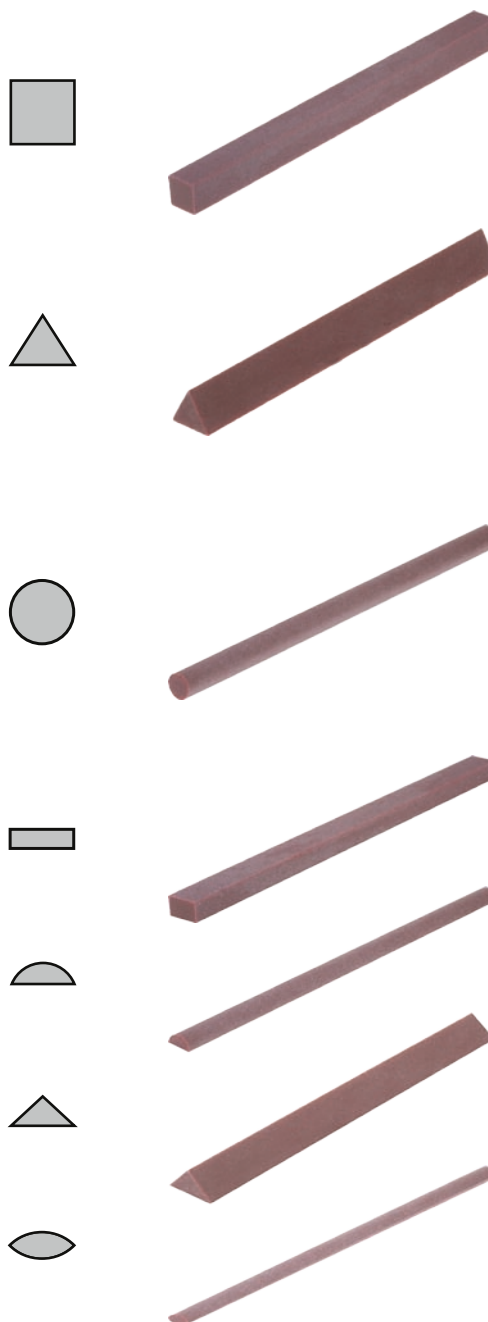
## Set of DEGUSSIT® Stones Sharpening files

| Ref.  | N°           | Contents                                     | Quality  | PRICE  |
|-------|--------------|--|----------|--------|
| 07112 | 900-41 420-0 | 1 Fine of every shape, 1 chuck and 2 sockets | 901 Fine | 249.40 |



## Sharpening stones and files DEGUSSIT®

| Ref.  | N°           | Dimension     | PRICE |
|-------|--------------|---------------|-------|
| 07101 | 901-41 400-0 | 50 x 1        | 10.40 |
| 07102 | 901-41 403-0 | 100 x 2       | 26.80 |
| 07103 | 901-41 402-0 | 50 x 2        | 13.50 |
| 07104 | 901-41 413-0 | 100 x 3       | 42.10 |
| 07105 | 901-41 401-0 | 50 x 1        | 11.20 |
| 07106 | 901-41 404-0 | 100 x 2       | 26.80 |
| 07107 | 901-41 405-0 | 100 x 3       | 26.80 |
| 07108 | 901-41 406-0 | 50 x 3 x 0,3  | 13.50 |
| 07109 | 901-41 407-0 | 100 x 4       | 42.10 |
| 07110 | 901-41 409-0 | 100 x 5 x 1,5 | 44.80 |
| 07111 | 901-41 411-0 | 100 x 4 x 1,5 | 42.10 |







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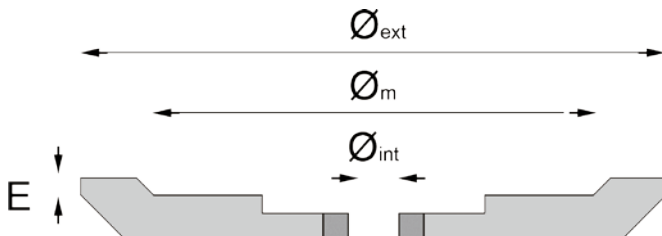
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## Pivoting grinding-wheel **DEGUSSIT®**

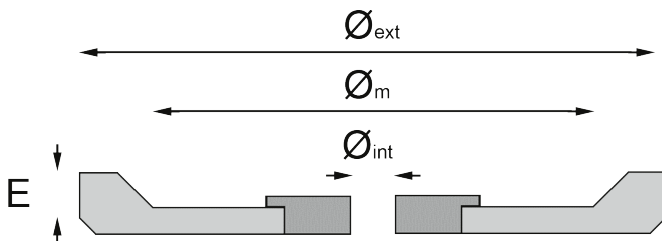


These grinding-wheels are very suitable for the pre-burnishing of the hard pivots in the horology industry and the tools 'manufacturing. Good results are also obtained in the finishing-burnishing. The roughness of the pivoting grinding-wheel is decisive for the obtained surface-finish, for the pivots and for the removed quantity of material. The roughness can be slightly changed by means of a straightening with diamond grinding-wheel with different grains. An increasing roughness of the pivoting grinding-wheel implies an increasing roughness of the pivot after the pivoting, as well as a shorter correction time.

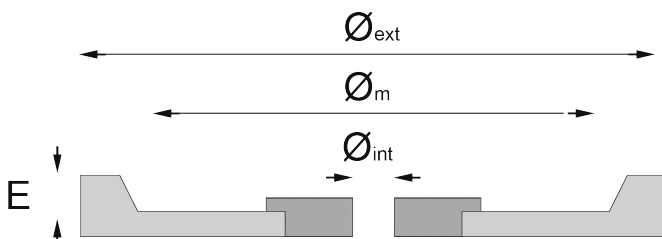
The sharpening of the grinding-wheel must be done on the runner, so that the grinding-wheel will continue to turn perfectly round.



| Ref.  | Article n°   | ext Ø | m Ø | int Ø | E | PRICE  |
|-------|--------------|-------|-----|-------|---|--------|
| 07155 | 931-41 906-1 | 62    | 42  | 10    | 3 | 594.20 |
| 07156 | 931-41 906-2 | 62    | 42  | 10    | 4 | *      |



| Ref.  | Article n°   | ext Ø | m Ø | int Ø | E | PRICE |
|-------|--------------|-------|-----|-------|---|-------|
| 07161 | 931-41 940-3 | 70    | 60  | 12    | 6 | *     |



| Ref.  | Article n°   | ext Ø | m Ø | int Ø | E  | PRICE |
|-------|--------------|-------|-----|-------|----|-------|
| 07163 | 931-41 970-4 | 70    | 60  | 10    | 8  | *     |
| 07164 | 931-41 970-5 | 70    | 60  | 10    | 10 | *     |
| 07165 | 931-41 970-6 | 70    | 60  | 10    | 12 | *     |
| 07166 | 931-41 980-4 | 80    | 60  | 10    | 8  | *     |

Conditions of sale: Net prices.

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\* Price upon request

August 2018



## Finishing grinding-wheels DEGUSSIT®

These grinding-wheels are particularly suitable for the finish of hard materials. They are available in Fine and Medium grain. Recommended periphery speeds are the following:

- 1-5 m/s for the Fine grain(911)
- 3-15 m/s for the Medium grain (912)

The watering liquid used for the cooling and the cleaning is the petroleum, the cutting oil or some types of emulsions. The straightening is done on the grinding-wheels set on runners with diamond grinding-wheels, with diamond powder straighteners or with DEBORIT sharpeners.

The grain, to be chosen from 50 to 500, depends on the more or less coarse desired surface. The monograin diamond straighteners are not suitable. The clean maintaining of the grinding-wheel is made easier by the application of a felt-pad soaked into petroleum. If not contrarily mentioned, the finish grinding-wheels are delivered with metallic sockets. The grinding-wheels can also be delivered with angle.



| Ref.  | N°           | Ø <sub>external</sub> | Grain  | Thickness | Ø <sub>reaming with socket</sub> | Ø <sub>reaming without socket</sub> | PRICE |
|-------|--------------|-----------------------|--------|-----------|----------------------------------|-------------------------------------|-------|
| 07144 | 912-44 286-0 | 60                    | Medium | 6         | 16                               | 22                                  | *     |
| 07145 | 912-44 373-0 | 75                    | Medium | 3         | 20                               | 30                                  | *     |
| 07146 | 911-41 374-0 | 75                    | Fine   | 4         | 20                               | 30                                  | *     |
| 07147 | 911-41 376-0 | 75                    | Fine   | 6         | 20                               | 30                                  | *     |
| 07148 | 912-44 376-0 | 75                    | Medium | 6         | 20                               | 30                                  | *     |
| 07149 | 911-41 378-0 | 75                    | Fine   | 8         | 20                               | 30                                  | *     |
| 07153 | 911-41 490-0 | 100                   | Fine   | 10        | 32                               | 42                                  | *     |

Conditions of sale: Net prices.

\* Price upon request



## Polishing stick

For bottom plate, case, dial and back cover manufacturing in gold, silver, steel or brass.

| Ref.  | DESIGNATION                 | Ø   | LENGTH | COLOUR | HARDNESS | PRICE  |
|-------|-----------------------------|-----|--------|--------|----------|--------|
| 17720 | Box of 100 Polishing sticks | 1.5 | 15     | Black  | Medium   | 85.00  |
| 17721 |                             | 2.0 | 20     | Black  | Medium   | 85.00  |
| 17722 |                             | 3.0 | 23     | Black  | Medium   | 140.00 |
| 17723 |                             | 4.0 | 26     | Black  | Medium   | 85.00  |
| 17724 |                             | 5.0 | 28     | Black  | Medium   | 140.00 |
| 17730 | Chuck                       | 1.5 |        |        |          | 17.00  |
| 17731 |                             | 2.0 |        |        |          | 16.35  |
| 17732 |                             | 3.0 |        |        |          | 17.40  |
| 17733 |                             | 4.0 |        |        |          | 21.00  |
| 17734 |                             | 5.0 |        |        |          | 12.85  |

Conditions of sale: 10% from 10 boxes or 10 chucks, 15% from 20 boxes or 20 chucks.



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## Lapping Paste and Powder

### SUPER DIAMOND

#### ULTRA RAPID

TETRABOR (borcarbide) is, after the diamond, the harder material used in the technical domain.

Because TETRABOR's output approaches that of the diamond, it implies an important saving.

Firstly, TETRABOR is used for the hard metal and the very hard hardened steel. Then the TETRABOR in grains is mixed with oil and finally neutral lanoline, stearin or paraffin is added.



Super Diamond (Silicon Carbide) 75 ml.

| Paste tube 100 g |                                       |        |
|------------------|---------------------------------------|--------|
| Ref.             | Grain                                 | PRICE  |
| 00696            | F100 Super Diamond (Silicon Carbide)  | 72.00  |
| 00700            | F220 Super Diamond (Silicon Carbide)  | 72.00  |
| 00703            | F320 Super Diamond (Silicon Carbide)  | 72.00  |
| 00705            | F400 Super Diamond (Silicon Carbide)  | 96.00  |
| 00707            | F600 Super Diamond (Silicon Carbide)  | 96.00  |
| 00708            | F800 Super Diamond (Silicon Carbide)  | 111.00 |
| 00710            | F1200 Super Diamond (Silicon Carbide) | 111.00 |



| Powder box 1 kg |       |        |       |       |        |
|-----------------|-------|--------|-------|-------|--------|
| Ref.            | Grain | Price  | Ref.  | Grain | PRICE  |
| 00712           | F10   | 416.00 | 00720 | F400  | 506.00 |
| 00713           | F60   | 421.00 | 00721 | F500  | 519.00 |
| 00714           | F80   | 415.00 | 00722 | F600  | 535.00 |
| 00715           | F220  | 428.00 | 00723 | F800  | 543.00 |
| 00716           | F240  | 440.00 | 00724 | F1000 | 463.00 |
| 00717           | F280  | 437.00 | 00725 | F1200 | 759.00 |
| 00718           | F320  | 447.00 | 00726 | F1500 | 492.00 |
| 00719           | F360  | 461.00 | 00727 | F3000 | 644.00 |



### ASCO Diamond lapping Paste

Pastes ASCO are made with first quality diamonds in a concentration of 100 for 5 ml.

| Ref.  | Grain size (micron) | Application          | Ref.        | PRICE |
|-------|---------------------|----------------------|-------------|-------|
| 01007 | 0 - 1               | Superpolishing       | White       | 84.50 |
| 01008 | 0 - 2               | Extra Fine polishing | Blue        | 84.50 |
| 01009 | 2 - 6               | Fine polishing       | Green       | 84.50 |
| 01010 | 4 - 8               | Rapid polishing      | Yellow      | 84.50 |
| 01011 | 6 - 12              | Pre-polishing        | Red         | 84.50 |
| 01012 | 15 - 30             | Rapid pre-polishing  | Light brown | 90.60 |
| 01013 | 20 - 40             | Trimming             | Dark brown  | 90.60 |
| 01014 | 35 - 45             | Rapid trimming       | Purple      | 90.60 |

Conditions of sale: Discount 5 % per order of 5 kg of assorted powder.  
10 % per order of 15 kg of assorted powder.



## Buff

### 1600 SIANOR B

#### Special articles for horology

These buffs are entirely covered with abrasive paper, available in the following grains:

150, 180, 240, 500, 1200, 2000.

Indicated references are available from stock. The other shapes listed in the table are delivered on demand.

| Shape     |       |        |           |           |              |      |      |       |
|-----------|-------|--------|-----------|-----------|--------------|------|------|-------|
| Shape     | 1598  | 1599   | 1602      | 1603      | 1604         | 1605 | 1606 | 1607  |
| Dimension | 8 x 4 | 20 x 6 | 6 x 6 x 6 | 8 x 8 x 8 | 10 x 10 x 10 | Ø 5  | Ø 10 | 9 x 4 |

| Réf.  | Grain n°               | Dimension | PRICE |
|-------|------------------------|-----------|-------|
| 00737 | 2000 - 4/0 - 6/0 - 8/0 | 20 x 6    | 6.35  |
| 00739 | 1200 - 2/0 - 3/0       | 20 x 6    | 6.35  |
| 00740 | 500 - 0 - 1F           | 20 x 6    | 6.35  |
| 00741 | 240 - 1 - 1/C          | 20 x 6    | 6.35  |
| 00742 | 150 - 2                | 20 x 6    | 6.35  |

SHAPE 1599



| Réf.  | Grain n°               | Dimension | PRICE |
|-------|------------------------|-----------|-------|
| 00757 | 2000 - 4/0 - 6/0 - 8/0 | 6 x 6 x 6 | 6.35  |
| 00747 | 1200 - 2/0 - 3/0       | 6 x 6 x 6 | 6.35  |
| 00649 | 500 - 0 - 1F           | 6 x 6 x 6 | 6.35  |
| 00749 | 240 - 1                | 6 x 6 x 6 | 6.35  |
| 00751 | 180-1G                 | 6 x 6 x 6 | 6.35  |
| 00750 | 150 - 2                | 6 x 6 x 6 | 6.35  |

SHAPE 1602



Conditions of sale: Prices per piece. Discount of 10 % per order of 100 pieces.

Soft calfskin buff for the fitting or the polishing of small parts.

| Ref.  | Length | Width | PRICE |
|-------|--------|-------|-------|
| 00733 | 210    | 12    | 9.25  |
| 00734 | 210    | 6     | 10.30 |

Conditions of sale: Net prices.

June 2024

## Buffs WHITE SKIN





# Schurch Asco SA



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## Cloth Roll

**2915 SIAROL**

25 MM X 50 M, ECONOMICAL

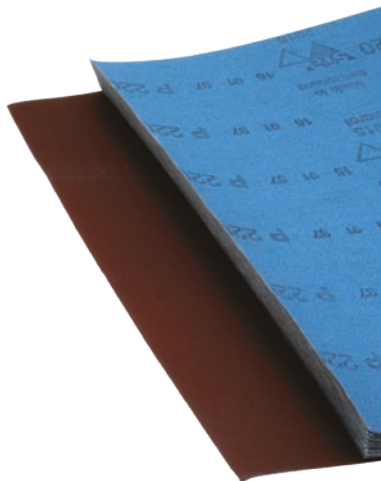


| Ref.  | Grain n° | Conditioning | PRICE / Pce. |
|-------|----------|--------------|--------------|
| 00760 | No 40    | 1 pce        | 58.55        |
| 00761 | No 60    | 1 pce        | 53.45        |
| 00762 | No 80    | 1 pce        | 51.00        |
| 00763 | No 100   | 1 pce        | 51.00        |
| 00764 | No 120   | 1 pce        | 51.00        |
| 00765 | No 150   | 1 pce        | 51.00        |
| 00766 | No 180   | 1 pce        | 51.00        |
| 00767 | No 220   | 1 pce        | 51.00        |
| 00768 | No 240   | 1 pce        | 51.00        |
| 00769 | No 280   | 1 pce        | 51.00        |
| 00770 | No 320   | 1 pce        | 51.00        |
| 00771 | No 400   | 1 pce        | 51.00        |

## Cloth Sheet

**2915 SIAROL**

230 X 280 MM



| Ref.  | Grain n° | Conditioning | PRICE / Pce. |
|-------|----------|--------------|--------------|
| 00773 | No 40    | 25 pces      | 3.10         |
| 00774 | No 60    | 25 pces      | 2.55         |
| 00775 | No 80    | 25 pces      | 2.30         |
| 00776 | No 100   | 25 pces      | 2.30         |
| 00777 | No 120   | 25 pces      | 2.30         |
| 00778 | No 150   | 25 pces      | 2.30         |
| 00779 | No 180   | 25 pces      | 2.30         |
| 00780 | No 220   | 25 pces      | 2.30         |
| 00781 | No 240   | 25 pces      | 2.30         |
| 00782 | No 280   | 25 pces      | 2.30         |
| 00783 | No 320   | 25 pces      | 2.30         |
| 00784 | No 400   | 25 pces      | 2.30         |

Conditions of sale: Net prices.

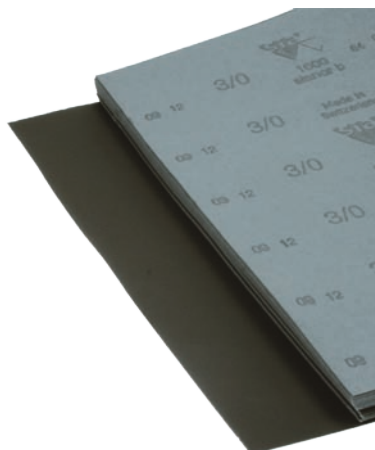
## Paper Sheet

**1713 SIAWAT**

230 X 280 MM

**1600 SIANOR B**

230 X 280 MM



| Ref.  | Grain n° | Conditioning<br>1713 SIAWAT | PRICE / Pce. |
|-------|----------|-----------------------------|--------------|
| 00788 | No 240   | 50 pces                     | 1.20         |
| 00789 | No 500   | 50 pces                     | 1.20         |
| 00790 | No 1200  | 50 pces                     | 1.20         |
| 00791 | No 2000  | 50 pces                     | 2.10         |

| Ref.  | Grain n°      | Conditioning<br>1600 SIANOR B | PRICE / Pce. |
|-------|---------------|-------------------------------|--------------|
| 00792 | No 150        | 100 pces                      | 0.85         |
| 00793 | No 100 / No 3 | 100 pces                      | 0.85         |

Conditions of sale: Net prices for 100 pieces.



Polyester self-adhesive Sheet soaked into oriented aluminium oxide, for the finish and superfinish of all metals.

| Ref.  | Grain      | Colour | Pack    | PRICE / Pce. |
|-------|------------|--------|---------|--------------|
| 15191 | 60 µ / 240 | silver | 50 pces | 6.30         |

Conditions of sale: Net prices.

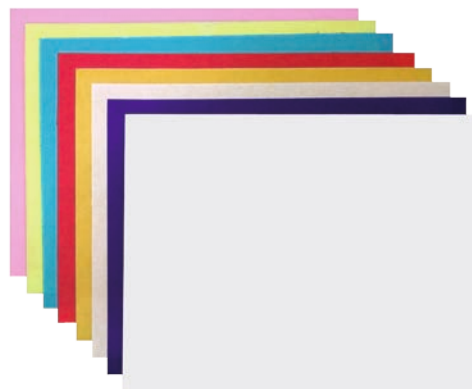
## Self-adhesive Sheet SIMTEC 5910 ILF, 230 x 280



## Self-adhesive Sheet SIMTEC 5930 MICROTEC, 230 x 280

Polyester self-adhesive Sheet soaked into oriented aluminium oxide, for the finish and superfinish of all metals.

| Ref.  | Grain       | Colour       | Pack    | PRICE / Pce. |
|-------|-------------|--------------|---------|--------------|
| 15250 | 1 µ / 6000  | light pink   | 50 pces | 7.25         |
| 15251 | 3 µ / 3000  | light yellow | 50 pces | 7.25         |
| 15252 | 9 µ / 2000  | light blue   | 50 pces | 7.25         |
| 15253 | 12 µ / 1500 | pink         | 50 pces | 7.25         |
| 15255 | 20 µ / 800  | creamy white | 50 pces | 7.25         |
| 15256 | 30 µ / 500  | purple       | 50 pces | 7.25         |
| 15257 | 40 µ / 360  | white        | 50 pces | 7.25         |



Conditions of sale: Net prices.

Polyester self-adhesive Sheet soaked into oriented aluminium oxide, for the preparation to polishing, for the Fine pumicing and the finish of all metals.

## Self-adhesive Sheet SIMTEC AND MICROTEC

5902 230 X 280 SIMTEC

5962 230 X 280 MICROTEC

| Ref.  | Grain       | Reference | Pack    | PRICE / PCE. |
|-------|-------------|-----------|---------|--------------|
| 15202 | 100 µ / 150 | 5902      | 50 pces | 9.55         |
| 15203 | 80 µ / 180  | 5902      | 50 pces | 9.55         |
| 15205 | 60 µ / 240  | 5962      | 25 pces | 9.55         |
| 15206 | 50 µ / 280  | 5962      | 25 pces | 9.55         |
| 15207 | 30 µ / 500  | 5962      | 25 pces | 9.55         |
| 15204 | 40 µ / 360  | 5962      | 25 pces | 9.55         |
| 15208 | 20 µ / 800  | 5902      | 50 pces | 9.55         |
| 15209 | 15 µ / 1200 | 5962      | 25 pces | 9.55         |
| 15210 | 9 µ / 2000  | 5962      | 50 pces | 9.55         |



Conditions of sale: Net prices.

December 2023

Abrasives 175